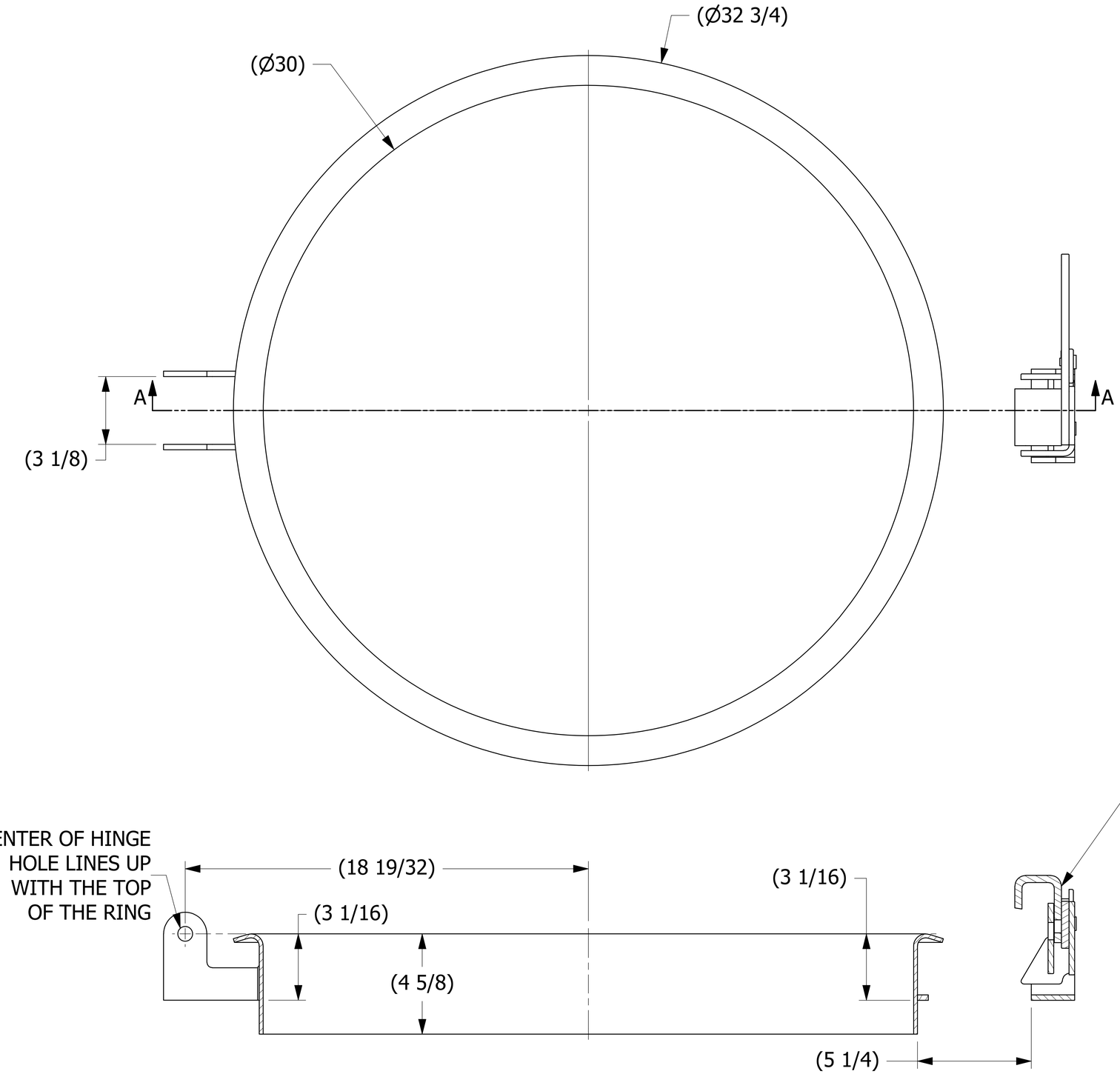
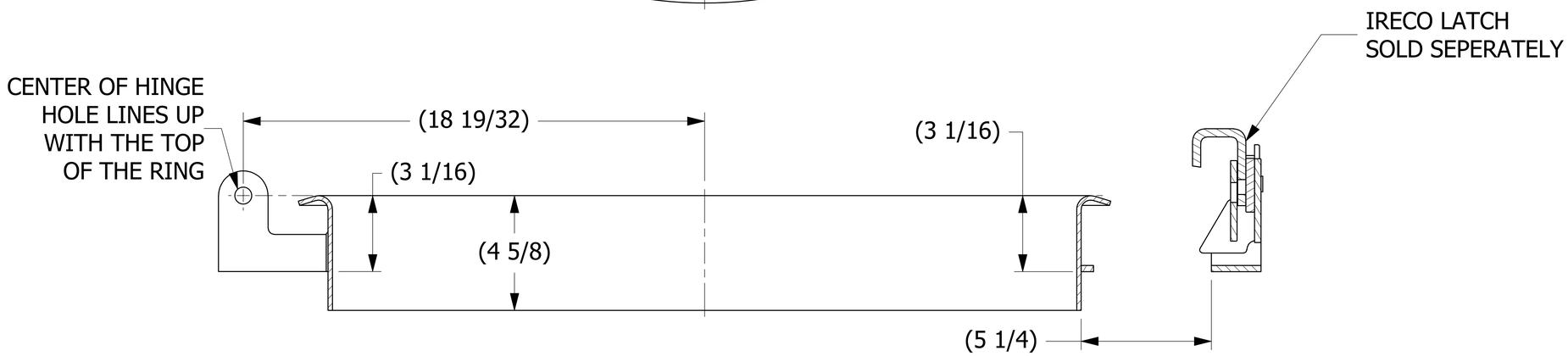
SALES DRAWING SALES DRAWING





SECTION A-A

NOTE:
SAL STYLE COVERS FIT THIS RING.

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY:	CHL	SALCO PRODUCTS, INC.
	CHECKED BY:	PJG	PART NAME: HATCH COVER RING 30"
	PROTOTYPE BY:	CHL	
	PROTOTYPE DATE:	2/28/2017	MATERIAL: 304 SS
	APPROVED FOR PRODUCTION BY:		PROJECT #: 090925 / SHEET #: 1 OF 1 / SCALE: 1:1
	PRODUCTION DATE:		DRAWING #: E27593 / PART #: HCR30SSA

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